# Case study: Biomass export potential of Colombia

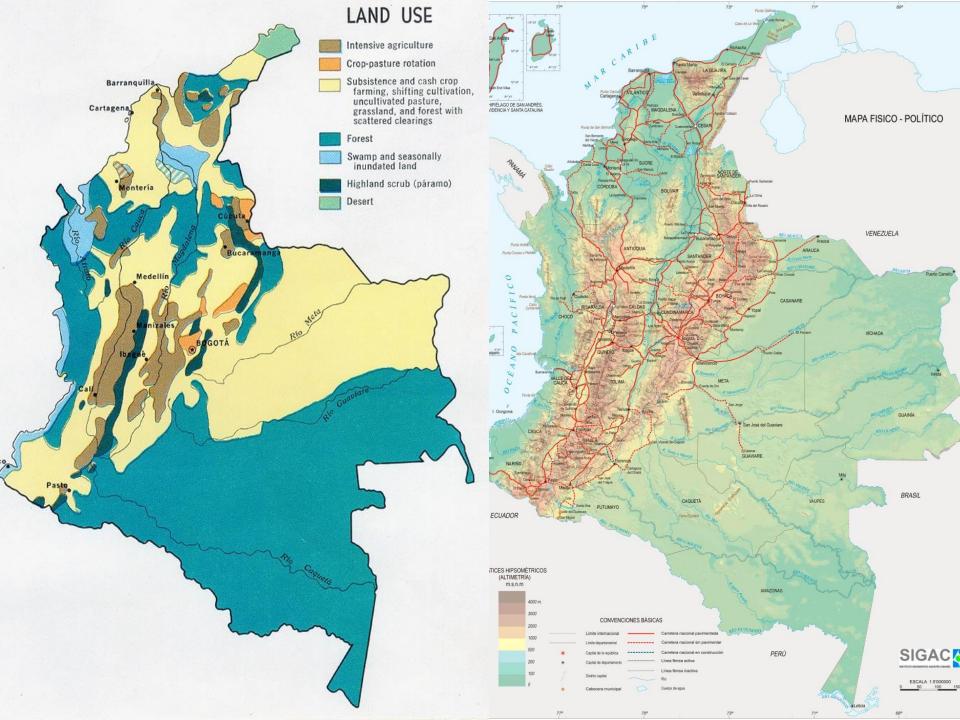
Wolter Elbersen and Rocio Diaz-Chavez et al

Workshop "Towards a Sustainable European Bioenergy Trade Strategy for 2020 and beyond"

Brussels June 14th 2016







#### **Biomass in Colombia**

# Field and processing residues:

>72 Million tons (FW) ~20 million ton DM

> 330,000 TJ

| Cultivo           | Producción<br>¹ [t/año] | Tipo de residuo       | Origen del<br>residuo | Factor de residuo² [t <sub>nesiduo</sub> /t <sub>producto principa</sub> ] | Masa de residuo | Potencial<br>energético |
|-------------------|-------------------------|-----------------------|-----------------------|--|-----------------|-------------------------|
|                   |                         | Cuesco                |                       | 0.22   | 189.074         | 2.627,44                |
| Palma de          | 872.117                 | Fibra                 | RAI                   | 0,63   | 546.381         | 6.778,89                |
| Aceite            | 8/2.11/                 | Raquis de<br>Palma    | . IVAI                | 1,06   | 924.618         | 6.607,31                |
| Caña de<br>Azúcar | 2.615.251               | Hojas -<br>Cogollo    | RAC                   | 3,26   | 8.525.718       | 41.707,22               |
| Azucai            |                         | Bagazo                | RAI                   | 2,68   | 7.008.873       | 76.871,65               |
| Caña              |                         | Bagazo                | RAC                   | 2,53   | 5.680.790       | 62.305,56               |
| Panelera          | 1.514.878               | Hojas -<br>Cogollo    | RAI                   | 3,75   | 3.832.640       | 18.749,01               |
| Café              | 942.327                 | Pulpa                 | RAI                   | 2,13   | 2.008.192       | 7.206,79                |
|                   |                         | Cisco                 | 1001                  | 0,21   | 193.460         | 3.338,57                |
|                   |                         | Tallos                | RAC                   | 3,02   | 2.849.596       | 38.561,52               |
| Maíz              | 1.368.996               | Rastrojo              |                       | 0,93   | 1.278.642       | 12.573,18               |
|                   |                         | Tusa                  | RAC                   | 0,27   | 369.629         | 3.845,88                |
|                   |                         | Capacho               |                       | 0,21   | 288.858         | 4.383,73                |
| Arroz             | 2.463.689               | Tamo                  | RAC                   | 2,35   | 5.789.669       | 20.699,41               |
|                   |                         | Cascarilla            | RAI                   | 0,2  | 492.738         | 7.136,53                |
| Banano            | 1.878.194               | Raquis de<br>banano   | RAC                   | 1  | 1.878.194       | 806,31                  |
|                   |                         | Vástago de<br>banano  |                       | 5  | 9.390.968       | 5.294,27                |
|                   |                         | Banano de rechazo     | RAI                   | 0,15   | 281.729         | 495,34                  |
| Plátano           | 3.319.357               | Raquis de<br>plátano  | RAC                   | 1  | 3.319.357       | 1.425,00                |
|                   |                         | Vástago de<br>plátano | KAC                   | 5  | 16.596.783      | 9.356,64                |
|                   |                         | Plátano de rechazo    | RAI                   | 0,15   | 497.903         | 875,43                  |
| TOTAL             | 14.974.807              |                       |                       |  | 71.943.813      | 331.645,71              |



#### Biomass in Colombia

#### **Residues:**

Oil Palm

Sugar cane

Coffee: Pulp+wood

Maize: Corn stover

Rice: Straw/husk

Banana: Field

Plantain: Field

Bamboo

Wood residues



#### Biomass in Colombia

#### **Residues:**

Oil Palm Sugar cane

Too Dispersed
Too Wet
Low Quality
Too valuable in the field
Too far away
Already used





# Biomass analysis focus:

Sugar cane residues: 1 Cauca valley

Palm oil residues:

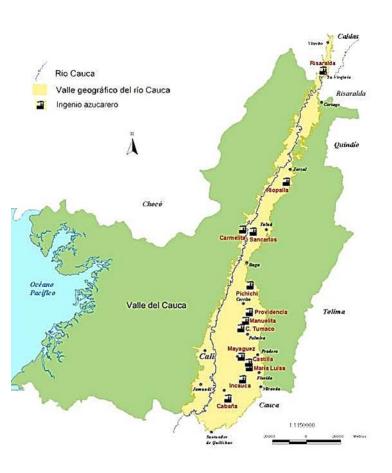
- 2 Northern palm oil area
- 3 Central palm oil area

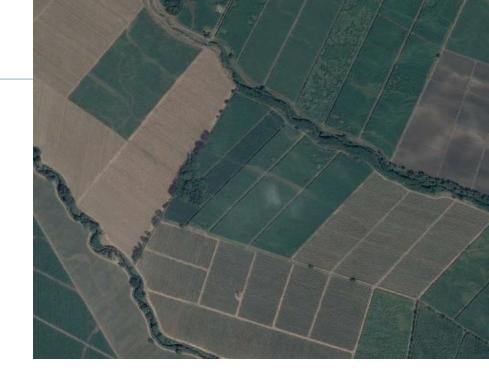






# Sugar cane





- 50% of the area is covered with 220,000 ha
- Year-round production
- 15 mills
- Sugar: 2.3 million tons
- Ethanol: 400 million liters of ethanol
- Electricity Cogeneration : 400 MW capacity
- 15% of bagasse is used for pulp







#### Cane residues

|  |  | Per | ton | sugar | cane: |
|--|--|-----|-----|-------|-------|
|--|--|-----|-----|-------|-------|

- 130 kg sugar
- 140 kg bagasse (DM)
  - Energy
  - Co-generation
  - Sold for pulp (replaced by coal)
- 140 kg trash (DM)
  - 50% is burned pre-harvest
- 15 tons DM per hectare trash

|                                       |                    | Current    |
|---------------------------------------|--------------------|------------|
| Area                                  | ha                 | 200,000    |
| Sugar cane production                 | Ton per<br>hectare | 120        |
| Bagasse per ton of cane               |                    | 140        |
| Trash per ton cane                    | kg DM              | 140        |
| Machanical harvest                    | %                  | 50%        |
| Harvestable %                         | %                  | 50%        |
| Local use                             | %                  | 0%         |
| Technical potential (trash + bagasse) |                    | 5,040,000  |
| Technical Trash potential             | ton DM per<br>year | 1,680,000  |
| Sustainable potential                 | ton DM per<br>year | 840,000    |
| Export potential                      | ton DM per<br>year | 840,000    |
| <b>Export potential</b>               | GJ per year        | 14,616,000 |



# Trash vs Bagasse quality





|         |             | Trash | Bagasse |
|---------|-------------|-------|---------|
|         | % dry       | 7.72  | 3.99    |
| LHV     | MJ/kg daf   | 17.38 | 18.17   |
| HHV     | MJ/kg daf   | 18.69 | 19.37   |
| С       | wt% (daf)   | 47.49 | 49.03   |
| н       | wt% (daf)   | 6.09  | 5.98    |
| N       | wt% (daf)   | 0.54  | 0.46    |
| S       | wt% (daf)   | 0.09  | 0.07    |
| 0       | wt% (daf)   | 45.81 | 44.47   |
| CI      | mg/kg (daf) | 3596  | 368.9   |
| Ash IDT |             |       | 1272    |
| Ash SOT |             |       | 1321    |



#### Problem:

Trash may be available but has low quality
Bagasse has good quality but will be replaced by coal

Biomass for soil is an issue (0 to 100% should be left in field)

<u>First</u> estimate of trash cost is \$US 32,- (Hristov, 2016)

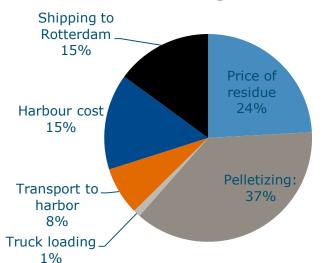
- 16\$ US for collection
- 16\$ US for nutrients removed

# Solution: Replace basasse with trash

|                   | Fresh<br>Matter | Dry Matter | Moisture | N   | K    | P      | Ca  | Mg  | S   |
|-------------------|-----------------|------------|----------|-----|------|--------|-----|-----|-----|
|                   | ton/I           | na         | %        |     | (    | g/kg D | M   |     |     |
| Tops              | 12.8            | 4.9        | 62       | 7.5 | 12.4 | 0.86   | 6.8 | 1.7 | 1.5 |
| <b>Dry Leaves</b> | 6.3             | 5.8        | 9.2      | 3.4 | 1.8  | 0.17   | 5.3 | 2.5 | 1.5 |

Use bagasse for pellets/ pyrolysis / 2<sup>e</sup> gen biofuel, etc. Replace bagasse in boilers trash dry leaves fraction of with pre-treated trash

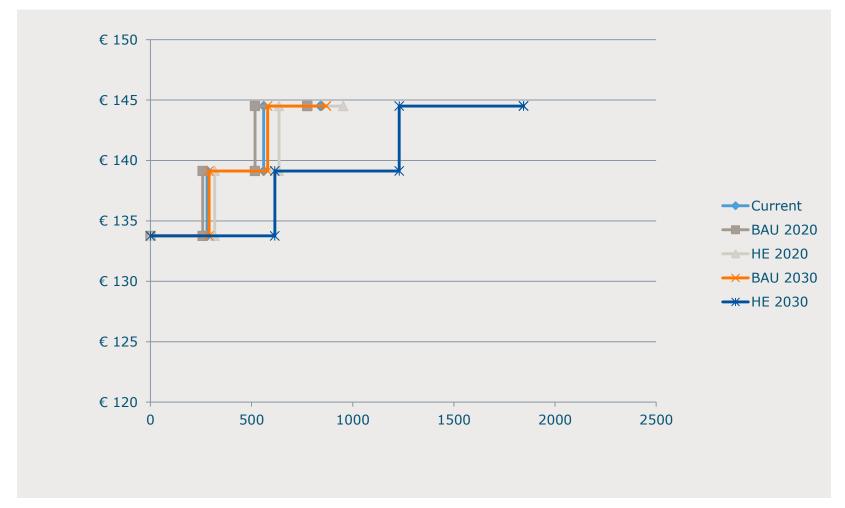
# Sugar cane pellet delivery cost



| Cost item   | Value    | Dimension   |
|---|----------|---|
| Delivered price of coal in Colombia:              | € 42     | € per ton   |
| <b>Energy content of coal</b>                     | 25       | MJ/kg   |
| <b>Energy content of bagasse</b>                  | 8        | MJ/kg as is   |
| <b>Moisture content of bagasse</b>                | 50%      |   |
| Cost of bagasse (based on price of coal)          | € 13.44  | €/ton wet   |
| Cost of bagasse?                                  | € 26.88  | €/ton DM  |
| Premium if bagasse is replaced by trash:          | 20%      | Premium increases from 20% to 40% to 60%.                         |
| Energy content of pellets                         | 17.5     | €/ton DM  |
| Biomass cost incl cleaning of trash               | € 32     | €/ton DM pellet   |
| Price of bagasse including premium                | € 32.26  | €/tonne DM pellet   |
| Pelletizing                                       | € 50.00  | €/ton pellet  |
| Loading   | € 1.50   | €/ton   |
| Transport to Buenaventura:                        | € 10.00  | \$12.41 per track truck   |
| Harbour cost, incl. storage and unloading/loading | € 20.00  | €/ton   |
| Transport by ship<br>Buenaventura to Rotterdam    | € 20.00  | €/ton Transport 5194<br>nautical miles including<br>Panama Canal. |
| Cost per GJ                                       | € 133.76 | €/tonne pellet delivered to Rotterdam                             |
| Cost per GJ                                       | € 7.64   | €/GJ  |



# Sugar cane bagasse pellet delivery cost € per ton Rotterdam: Current, BAU and High Export





## Biomass analysis focus:

Sugar cane residues: 1 Cauca valley

Palm oil residues:

- 2 Northern palm oil area
- 3 Central palm oil area



























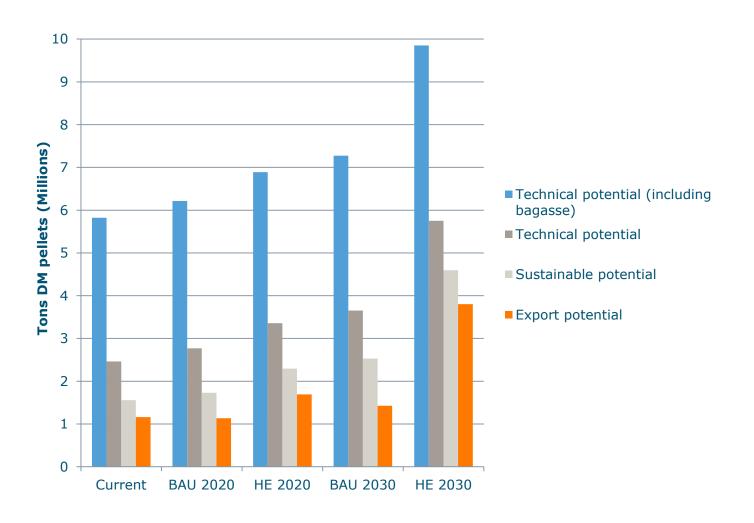




| Item                          |          |  |
|-------------------------------|----------|--|
| Price of pressed EFB          | € 2.5    | €/ton FW                               |
| Price of EFB?                 | € 5.0    | €/ton DM                               |
| Cost of cleaning EFB          | € 10.0   | €/ton DM                               |
| Cost of transport to plant    | € 4.0    | €/ton DM                               |
| Energy content of pressed EFB | 18.0     | GJ/ton LHV                             |
| Energy cost of drying         | 15%      | %                                      |
| Cost of EFB including washing | € 21.25  | €/ton DM                               |
| Pelletizing:                  | € 50     | €/ton DM pellet                        |
| Loading 1.5 €/ton             | € 1.5    | €/ton                                  |
| Transport to harbour          | €10      | €/ton                                  |
| Harbour cost                  | €20      | €/ton                                  |
| Transport to harbour          | € 11.0   |  |
| Sea transport to Rotterdam    | € 15.0   | Panamax bulk, current prices           |
| Cost per ton pellet delivered | € 117.75 | €/ton pellet<br>delivered<br>Rotterdam |
| Cost per GJ                   | € 6.54   | GJ/ton LHV                             |



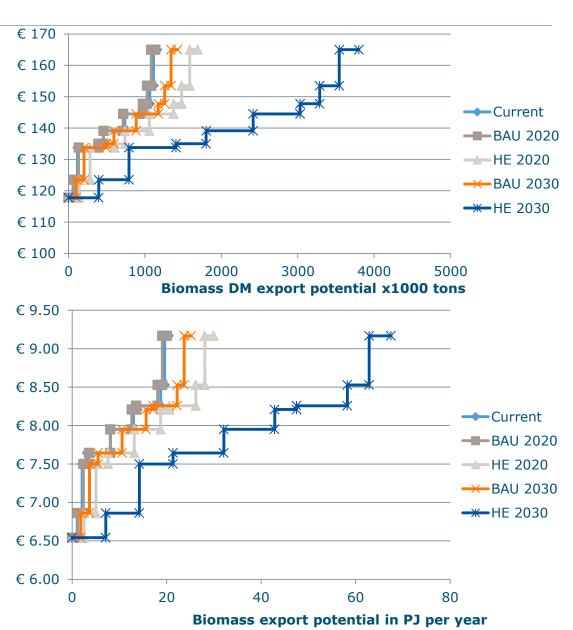
### Sugar cane and palm oil sustainable export potential





### Export potential of palm and sugar cane residue

Export potential palm and sugar cane residues = 1.5 to 4 million tons





## **END**

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# "To be or not to be a commodity"

DOD & BIDBASED RESEARCH

WAGENINGENUR

#### A full commodity Not a commodity Easily transportable and storable $\rightarrow$ Not easily transportable or storable high energy content, low moisture, **No standards** (quality, sustainability, low volume safety, etc.) **Quality standardized** No exchange markets Fungible (= "exchangeable") No market price Standard transport, contracting, No financial instruments (futures) No sustainability standards insurance, safety, etc. Transaction costs higher Standard processing, etc. **Functioning market** Security of supply becomes very Trade system → Price formation important/difficult Long term relationships needed Financial instruments (futures, etc.) High "tradability" One on One and Case by Case **Sustainability** relations Vertical chain integration needed Standard certification systems exist